

# **Extrusion Ink Coding Station**

EICS Control Rack Lite & EICS250 Print Stand for Pre-Treatment

A modular solution consisting of a **Control Rack Lite** and an **EICS250 Print Stand**, designed
to meet the various installation needs of extrusion
production lines. This compact solution offers
both a product handling system for protected
printhead integration due to lump and knot
transfer and a pre-treatment system,
supporting continuous coding with surface
activation of extrusion products such as
pipes, tubes and cables with **diameters**of 20mm to 250mm.

Equipped with the Domino's **Ax-Series** inkjet printer, and with plasma or corona pre-treatment system, this solution provides high-quality codes even when printing on challenging materials.



### **Benefits**

- ◆ Fully equipped EICS solution from ONE single source
- ◆ Guarded safety offered with the unique protective flap
- Easy passing of lumps and knots without damaging printheads
- Waste reduction and minimal downtime between runs
- ◆ A compact solution suitable for space-limited production lines
- ◆ Modular, and adaptable to different line installation positions
- ◆ Improved ink adhesion and abrasion resistance
- Printhead and encoder protection

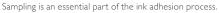
## Facts & Features

- ♦ Height adjustment
- ◆ Domino TouchPanel for **Ax-Series** printers
- ◆ Pre-treatment systems for surface activation
- ◆ Optional fan / exhaust extraction
- Printer beacon
- Mobility option

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### Technical specification

| <b>Extrusion Ink Coding Stati</b> | on – EICS Control Rack Lite with EIC   | CS250 Print Stand                 |  |
|-----------------------------------|--|-----------------------------------|--|
| EICS Control Rack Lite            |  |                                   |  |
| Dimension                         | W x D x H: 540mm x 910mm x 1640mm  |                                   |  |
| Weight                            | 135kg (control rack with devices), 81kg (without printer, beacon and treatment device) |                                   |  |
| Input voltage                     | 400V, I I A  |                                   |  |
| Power                             | 3700W  |                                   |  |
| Fused protection                  | 16A  |                                   |  |
| Connection type                   | 3 PH, CEE 5 × 16 A 6h  |                                   |  |
| Environment                       | 5-40°C   |                                   |  |
| Humidity                          | max. 80 % non-condensing   |                                   |  |
| Line running signal               | Required encoder signal  |                                   |  |
| Exhaust connection                | I I 0mm outer diameter   |                                   |  |
| External air extraction capacity  | > 300m³/h necessary  |                                   |  |
| Mobility                          | Jacking castors  |                                   |  |
| EICS250 Print Stand               | ,  |                                   |  |
| Dimension                         | W x D x H: 420mm x 790mm x 1540mm  |                                   |  |
| Weight                            | 47 kg  |                                   |  |
| Product height levels             | 800-1300mm   |                                   |  |
| Mobility                          | Jacking castors  |                                   |  |
| Ground clearance                  | I53mm  |                                   |  |
| Direction of production           | Left to right & right to left  |                                   |  |
| Head mounting unit                | ,  |                                   |  |
| Printhead                         | i-Pulse RS or i-Pulse  |                                   |  |
| Inline wash station               | Ensures fast printhead cleaning and precise repositioning                              |                                   |  |
| Fine adjustment                   | +/- I5mm two axis  |                                   |  |
| Weight                            | 6.5kg  |                                   |  |
| Encoder unit                      |  |                                   |  |
| Equipment                         | Ax-Series standard encoder   |                                   |  |
| Product diameters                 | From 20mm to 250mm   |                                   |  |
| Weight                            | 2.8kg  |                                   |  |
| Protective flap                   |  |                                   |  |
| Housing dimensions                | W x D x H: 550mm x 390mm x 360mm   |                                   |  |
| Weight                            | l Okg  |                                   |  |
| Optional features                 |  |                                   |  |
| Pre-treatment unit                |  |                                   |  |
| System                            | Plasma   | Corona                            |  |
| Line speed                        | Limited to customer application  |                                   |  |
| IP (controller)                   | IP20   |                                   |  |
| Head                              | T-Spot S3 (FD)   | T-JET (A)                         |  |
| Compressed air                    | 8mm connection input Min. 6bar, + purity requirements                                  | N/A                               |  |
| Weight                            | 3.2kg  |                                   |  |
| Pedestal (optional for remote o   | - 1  |                                   |  |
| Dimension                         |  | W x D x H: 470mm x 390mm x 1100mm |  |
| Weight                            | 21.5kg   |                                   |  |
| Technology/Product fit            |  |                                   |  |
| CIJ systems                       |  |                                   |  |
| Ax-Series                         | Ax350i   | Ax550i                            |  |



To provide the best solution for your material needs, sampling is highly recommended.







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# **TALK TO AN EXPERT**

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