

Domino's Ax350i CIJ and Express Packaging are Rewriting the Rules of Superior Packaging and Coding!

When it comes to choosing a coding partner, Express Packaging consistently trusts Domino—including the Ax350i—to help them efficiently and accurately deliver results to their Fortune 500 food manufacturer clients.

Overview

As a contract packager providing many types of packaging solutions to some of the world's largest food products manufacturers, Express Packaging must process an extremely high volume at a very high speed. Efficiency is a must and avoiding downtime is critical.

Express Packaging has over 30 years of experience providing tailored primary and secondary packaging solutions for a wide array of global brands. For many of these years they have relied on Domino equipment and now they're thrilled with the performance of Domino's latest continuous inkjet (CIJ) printer—the **Ax3**50i.

Clearly, there's little room for error at Express Packaging. "We are SQF Level 3 audited, which is the highest quality standard for handling open food products. But it's just as important that codes are clear on the packages for the clients that we service and for the customers that purchase the products," says Express Packaging President Fred Hartzler. "And we trust only Domino for that!"

"It's important that codes are clean on our packages ... and we trust only Domino for that!"
—Express Packaging
President Fred Hartzler













Background

Express Packaging is an award-winning contract packaging service provider for worldwide brands such as Nestlé, Kraft, Hershey and more. Specializing in a variety of techniques that include pouching, cartoning, shrink-wrapping and label printing, Express Packaging employs approximately 500 people at its locations in Chicago and Ohio. The company may run 10-20 food packaging lines per shift and has more than 50 Domino systems, including case coders and CIJ printers—such as the new **Ax3**50i—in use across four plants.

Referencing the Ax350i, Mr. Hartzler said, "Although we were very happy with what we had, we instantly wanted to try the new product. Every time Domino comes out with something new, we find it to be even better than what we're currently using. This new printer that we put in has proven to be that."

The Need for New Inks, New Capabilities

High volume, high speeds and high stress! When it comes to keeping up with the requirements of some of the world's largest packaged goods brands, Express Packaging is under pressure to meet deadlines, maintain quality and exceed expectations on a daily basis. Additionally, printers in Express Packaging plants must withstand the tough production environment and storage conditions that are typical of the food industry.

The Ax350i utilizes the new, highly reliable i-Pulse™ inks. These advanced inks—designed for even the most demanding applications—easily adhere, even after harsh post-print processes including retort (sterilization) and blast freezing. They offer high-contrast, long-lasting codes suitable for direct food contact.

i-Pulse™ Print Head & Inks

- Perfect drops every time
- 9 drop quality at 7 drop speeds
- Inks for even the toughest substrates
- Matching of print heads and ink
- Multiple print size options

Clean and Clear Codes

High-resolution print messages and multiple line codes are available at the fastest print speeds, allowing large amounts of data for rapid throughput printing. Higher quality codes are optimized for Machine Readable Code (MRC) and Optical Character Recognition (OCR) systems, helping to reduce rejects.

Thoughtful, Operator-Friendly Design

The Ax350i is designed based on years of experience, with a robust IP66 rating for the electronics, the ability to support inks for all substrates, easy-change consumables and modular stackability.

Dan Crone, Project and Maintenance Manager at Express Packaging is very happy with their new printer, "One of the things I really like about the Ax350i is that our operators are all very familiar with touch screens from our other equipment. So we brought this in and it literally took minutes to train them on how to adjust their code dates."

"In just a couple of minutes I was up and running with the Domino touch pad. It was very easy," adds Cindy Hickmann, a Technician at Express Packaging.

Ease of use and accuracy were also key factors in the design of the electrical and consumables cabinet. "Inside, it's very clean, and the consumables are RFID coded—it makes it impossible to put the wrong fluid in," commented Mr. Crone.

Smooth Integration

For smooth integration into a production line, the Ax-Series supports leading industrial communication protocols simplifying installation and automation online. Ax-Series printers can be integrated into networked printer systems providing centralized code templates for error-free coding and integration onto existing Enterprise Resource Planning (ERP) systems.

Easy to configure and highly productive, the **Ax3**50i promises years of virtually service-free operation.

RELAX Program

Another Domino advantage that appeals to Mr. Hartzler is Domino's *RELAX* program. The program includes annual line audits and a full five-year parts and labor warranty, along with regular installation of new printers and accessories. "I pay a rental or lease fee on their products and then they help me maintain those products. I have no downtime with the coders, I'm using the latest equipment ... and that's why we've installed Domino products," he said. [Note: The *RELAX* Program is not available in all areas. Please refer to your local contact for availability.]

Rewriting the Relationship

Summing up the relationship, Mr. Hartzler commented, "It [the Ax350i] saves us money, it runs faster for us and we have clearer print. We've used other suppliers in the past but no one has equalled the production that a Domino printer puts out and the service that Domino technicians back it up with."

